

EnviroBlend® has extensive knowledge of the fate and transport of heavy metal contamination, as well as remedial action experience. Our scientists have spent years developing cost-effective chemistries for rendering lead, cadmium, arsenic, hexavalent chromium, zinc and other heavy metal contaminants non-hazardous. This research has resulted in a number of patented products that have been widely applied for heavy metal remediation sites across the country.

Former Mill - Montana

EnviroBlend was used to treat 3,000 tons of mill tailings *ex-situ* at a former mill. Waste was contaminated with lead, arsenic, and cadmium. The remediated soil was leave-in-place at the site.

Evening Star and Compromise Mine RV – Montana

The Evening Star Mine in Neihart, MT, consists of mine process buildings, mill tailings, and waste rock areas, an existing repository, and a discharge at the mine entrance. The entrance discharge water originally flowed downhill to a culvert under a highway and into a creek. The culvert was filled with silt, causing water to flow over the highway at times. Removal activities at the Evening Star Mine site included systematically demolishing two dilapidated historical mine processing buildings, excavating contaminated soils from the demolished building footprints and hillslope, and excavating a catchment basin and drainage channel for routing of the mine entrance discharge water to a gulch adjacent to the site.

Approximately 3,000 cubic yards of excavated soils were hauled into the existing repository. The EnviroBlend CS product was selected as the treatment reagent for the lead-contaminated soils by the EPA On-Scene-Coordinator (OSC) after successful treatment was demonstrated in a bench-scale treatability study.

EnviroBlend CS was applied by spreading supersacks around the repository area and mixing them with the soils via an excavator and bulldozer. A total of 43 cubic yards of EnviroBlend CS was mixed with the estimated 3,000 cubic yards of excavated contaminated soils. Sample results from the contaminated soils in the repository prior to treatment and post-treatment indicate that EnviroBlend CS showed a decrease in the leaching of lead as determined by the Toxicity Characteristic Leaching Procedure (TCLP). Once the contaminated soils and EnviroBlend CS were thoroughly mixed and sampled, the repository was graded to ensure there would not be water ponding on the repository, then backfill and restoration activities commenced.

Leaching Results													
EnviroBlend® Dosage		Screening Leaching Test Results											
Lab ID	Treatment	Dosage Rate %	Pretest pH	Pre-test Solution	Final PH	Arsenic mg/L	Barium mg/L	Cadmium mg/L	Chromium mg/L	Lead mg/L	Mercury mg/L	Selenium mg/L	Silver mg/L
<i>TCLP Limit</i>	-	-	-	-	-	5	100	1	5	5	0.2	1	5
19-08015	Untreated	-	1.55	TCLP1	4.85	<0.030	0.32	0.047	<0.005	111	<0.005	<0.030	<0.005
	EnviroBlend®	2%	-	TCLP1	6.69	<0.030	0.20	0.025	<0.005	3.79	<0.005	<0.030	<0.005
	CS	3%	-	TCLP1	9.45	<0.030	0.15	<0.024	<0.005	0.12	<0.005	<0.030	<0.005
	CS	4%	-	TCLP1	9.89	<0.030	0.20	<0.024	<0.005	<0.067	<0.005	<0.030	<0.005